

TECHNICAL DATA SHEET

PERFORMANCE GRADE BITUMEN PG 76-28

IQTB-800-QL-TDS-0030

DESCRIPTION

Paving Grade Bitumen that complies with the specifications in the standard AASHTO M-320 or ASTM D6373 for PG 76-28. This is specifically designed to withstand continuous vehicular loading and harsh environmental conditions, helping pavements resist rutting, fatigue, and low-temperature cracking. It provides a reliable solution for high-performance infrastructure, including northern highways, airport runways, and long-haul logistics corridors.

PG 76-28 is produced in accordance with AASHTO M320 or ASTM D6373, guaranteeing consistent performance, structural stability, and extended pavement lifespan in cold-weather regions that experience high summer temperatures.



SPECIFICATIONS

Test	Specification	Unit	Test Method
Average 7-day maximum pavement design temperature	< 76	°C	--
Minimum pavement design temperature	> -28	°C	
Original Binder			
Flash point °C, Min	230 Min	°C	AASHTO T48 / ASTM D92
Viscosity @135°C	3.0 Max	Pa.s	AASHTO T316 / ASTM D4402
Dynamic Shear, G*/sin! at 76°C at 10 rad/s	1.0 Min	kPa	AASHTO T315 / ASTM D7175
Residual Binder from Rolling Thin-Film Test (AASHTO T240 / ASTM D2872)			
Mass change	1.0 Max	%Wt	AASHTO T240 / ASTM D2872
Dynamic Shear, G*/sin! at 76°C at 10 rad/s	2.2 Min	kPa	AASHTO T315 / ASTM D7175
Pressure Aging Vessel Residue (AASHTO R28 / ASTM D6521)			
PAV Temperature	100 (110)	°C	AASHTO R28 / ASTM D6521
Dynamic Shear, G*.sin! at 28°C at 10 rad/s	5000 Max	kPa	AASHTO T315 / ASTM 7175
Creep Stiffness at -18°C			
S value	300 Max	MPa	AASHTO T313 / ASTM D6648
M value (slope)	0.300 Min		AASHTO T313 / ASTM D6648
Direct Tension at, -18°C			
Failure strain, Test Temp @ 1.0 mm/min	1.0 Min	%	AASHTO T314 / ASTM D6723

GUARANTY AND SAFETY

We as Iraq Altaqa Company guarantees the quality of Bitumen PG 76-28. To ensure this, an independent international inspection agency is arranged to verify both the quality and quantity of the Bitumen during vessel loading. Additionally, production is closely monitored by the Quality Control (QC) team through batch testing prior to shipment.

APPLICATIONS

PG 76-28 is ideal for a range of demanding applications. It is designed for cold-climate highways, where it performs well in northern and high-elevation areas that experience intense freeze-thaw cycles. For airports and runways, it withstands both thermal extremes and the heavy loading from aircraft. Additionally, intercity freight corridors benefit from its ability to support continuous loading while maintaining resilience in sub-zero temperatures.

PACKAGING

Our bitumen is available in a range of packaging options, including:

 Jumbo bags 1 MT	 Flexitanks 20 MT	 Steel drums 150kg 180kg 220kg
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All packaging is weatherproof and engineered for safe, efficient handling and transportation in diverse operating environments.

RECOMMENDED WORKING TEMPERATURES

-  Storage temperature (°C): < 180
-  Mixing temperature (°C): 140-165
-  Maximum heating temperature (°C): 185

Complies with
ASTM D6373



Complies with
AASHTO M-320

